



Dart Aerospace Ltd.
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648.4702

Job Sheet 209433



Part No: 648.4702

Job Qty: 4 pcs

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/30/20

Job Tracking No:

Due Date: 6/22/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs	6/22/20	6/22/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

DAS
28
9-89



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Container No: S277912



Part: 648.4702

Job No: 209433

Serial No/Batch: S277912

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 05/14/20

120	QC 4	4 pcs	6/22/20	0.00 0.00	Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
					QC 4 - 72	
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	4 pcs	6/22/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	4 pcs	6/22/20	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	

DAS 69 9-89

DAS 69 9-89

DAS 21 9-89

MAY 15 2020

140 QC 21 - FG

4 pcs

6/22/20

0.00 0.00

QC 21 - FG - 21

DAS

21

QC 21 - FG - 70

9-88

QC 21 - SA - 53

MAY 15 2020

Part Op 110 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 648.4702

135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7402

140 - (QC21- Final Inspection - Work Order Release)

015809

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253872
188-FSCS-832-5/8	Clock Spring Cover Screw	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	5258606
600.1309-A	Label	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136710
600.1313	C3 Warning Label	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250439
AN4-16A	Bolt	12 Ea (3 ea)	110-Packaging 1 - Pick Kit	5251283
C2-14-2	Label Rivets	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253886
C2-3-1	Latch Shaft Du Bearing	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5265428x2 + 5266438x6
C2-3-2-1	Roller Pin Retaining Ring	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5258604
C2-3-3-1	Latch Roller DU Bearing	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5248113
C2-3-5	Spacer, Teflon	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253881
C2-3-8	Actuator Shaft Bushing	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5254135
C3-10-2	Lock Spring	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254827
C3-12-1	Lock Bushing	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5253737x2 + 5261394x6
C3-12-6	Lock Roller Pin Circlip	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5254333
C3-13-1	Keeper Bushing	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5254347
C3-13-5	Spring, Keeper	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5253898
C3-3-4-1	Ring, Retaining	16 pcs (4 ea)	110-Packaging 1 - Pick Kit	5214930
C3-3-9	Actuator Spring	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5237238
C3-4-1	Load Beam Bushing	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5254125
C3-7-1	Load Beam Bumper	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5249355
C3-7-2	Lock Bumper	8 pcs (2 ea)	110-Packaging 1 - Pick Kit	5256775
C3-8-4	Solenoid Cover Gasket	4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213024
NAS1149F0463P	Washer (AN960-416)	32 Ea (8 ea)	110-Packaging 1 - Pick Kit	5247854
MS21044N4	Nut, Self-Locking	16 Ea (4 ea)	110-Packaging 1 - Pick Kit	5251030x4 + 5270748x12
AN4-17A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264511
MS21083N3	Nut	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5220750
NAS1149F0332P	Washer (AN960-10L)	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5247891
MS35266-63	Solenoid Cover Screw	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253442
NAS1149F0363P	Washer (AN960-10)	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5260847
AN6-15A	Bolt	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5257398x1 + 5251790x3
MS21083N6	Nut	4 Ea (1 ea)	110-Packaging 1 - Pick Kit	5251199
NAS1149F0632P	Washer (AN960-616L)	8 Ea (2 ea)	110-Packaging 1 - Pick Kit	5048297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	8	67	0
	188-FSCS-832-5/8	16	103	0
	600.1309-A	4	32	0
	600.1313	4	30	0
	AN4-16A	12	57	0
	AN4-17A	4	155	0
	AN6-15A	4	26	0
	C2-14-2	8	96	0
	C2-3-1	8	31	0
	C2-3-2-1	8	103	0
	C2-3-3-1	4	29	0
	C2-3-5	8	90	0
	C2-3-8	8	65	0
	C3-10-2	4	29	0
	C3-12-1	8	78	0
	C3-12-6	8	46	0
	C3-13-1	8	21	0
	C3-13-5	4	37	0
	C3-3-4-1	16	76	0
	C3-3-9	4	27	0
	C3-4-1	8	43	0
	C3-7-1	4	12	0
	C3-7-2	8	36	0
	C3-8-4	4	17	0
	MS21044N4	16	135	0
	MS21083N3	8	104	0
	MS21083N6	4	38	0
	MS35266-63	4	36	0
	NAS1149F0332P	8	2,350	0
	NAS1149F0363P	4	600	0
	NAS1149F0463P	32	260	0
	NAS1149F0632P	8	190	0

Part Specifications

Specifications could not be found.

Plex 4/30/20 9:58 AM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS		Route update only	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)	
Description Work Order Deviation		Disposition					
Completed By		Lead hand / Supervisor					
QC / QA Coordinator							
Root Cause		FAULT CATEGORY					
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____					
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					